ATTORNEY DOCKET NO: 72225

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant : KRUSE et al.

PCT No : PCT/DE 2004/002614

Filed : May 4, 2006

For : COLD FORMING PROCESS...

Dated : May 30, 2006

Hon. Commissioner of Patents and Trademarks Washington, D.C. 20231

PRELIMINARY AMENDMENT

Prior to initial examination, please amend the above-identified application as follows:

IN THE SPECIFICATION:

Please replace the specification originally filed, with the enclosed substitute specification. A marked up copy of the original specification is attached. Applicant states that no new matter has been added.